



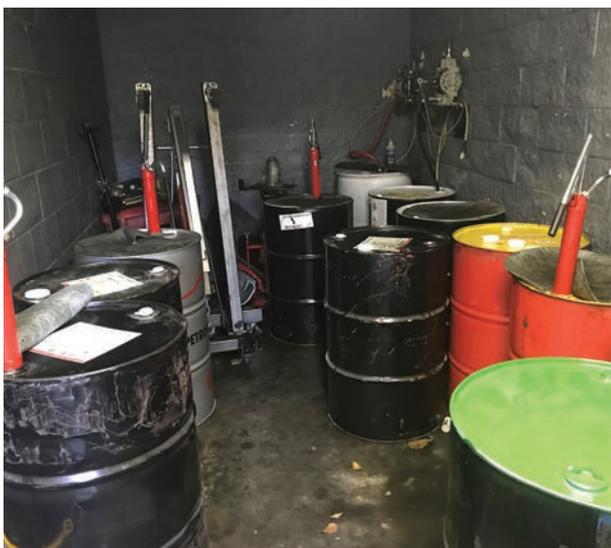
**RHINO  TUFF TANKS**  
**STACKABLE STORAGE & DISPENSING SYSTEMS**



# WHIP YOUR SHOP INTO SHAPE

## WITH STACKABLE FLUID STORAGE AND DISPENSING SYSTEMS

Rhino Tuff Tanks stackable tank systems eliminate the hassles of handling 55 gallon drums. Organize your bulk fluid inventory and maximize valuable floor space by stacking multiple fluids vertically. Available in a variety of tank sizes, combinations and packages all Rhino Tuff Tanks are designed with a 36" footprint that allows them to be stacked in any combination without needing conversion brackets. Combine with an array of accessories to create your own unique storage and dispensing system. Systems have been certified as compliant with ULC-142.14-03 testing standards and bear the markings as such. Superior tank design, tough RotoMolded construction and heavy duty components, Rhino Tuff Tanks offer you the Total Tank Package!



**RHINO  TUFF TANKS**

**RUGGED • ORGANIZED • EFFICIENT**

For over 12 years, Rhino Tuff Tanks has been a manufacturer of premium rotationally-molded stackable tanks and fluid handling equipment. Today we operate out of more than 180,000 sq ft of manufacturing and warehouse facilities in beautiful Maple Lake, MN. We take pride in conducting business with integrity by holding ourselves accountable to you, our customer in all areas of value: quality, service and reliability. Striving to make our word more than just a promise, our mission is to be the stackable tank and fluid handling equipment brand of choice.

**Not Just Tough, RHINO TUFF!**





**RHINO  TUFF TANKS**

# STACKABLE TANKS



Rhino Tuff Tanks space saving design allows individual tank sizes to be stacked in any combination and eliminates the hassles of handling 55 gallon drums. Stackable Tanks are designed with a 36" x 36" footprint that allows them the ability to be interchangeably stacked together with no conversion brackets required. All tanks are constructed of High Density Polyethylene (HDPE) for optimum surface clarity, UV

stabilization and superior environmental stress crack resistance (ESCR). Rhino Tuff Tanks provide a clean, stable, contamination-free container that will not rust or corrode – protecting your fluids from the environment. Combine with an variety of accessory options to create your own unique fluid storage and dispensing system.



- 2" TOP OPENING FOR PUMP OR VENT APPLICATION
- 1" SIDE OPENING FOR DESICCANT BREATHER OR REMOTE FILL
- MOLDED-IN STAINLESS STEEL INSERTS FOR MOUNTING ACCESSORIES
- VERTICAL RIB DESIGN TO MINIMIZE WALL DEFLECTION
- 2 X MOLDED-IN #304 STAINLESS STEEL DRAIN BUSHINGS
- CONVENIENT 2" CENTER FILL OPENING
- SEE EXACT FLUID LEVELS - SEMI TRANSPARENT TANK WITH INTEGRATED VOLUME LEVEL INDICATORS
- INTERLOCKING TOP & BOTTOM RIDGES FOR SECURE STACKING
- SERIALIZED ULC GRAPHIC, IDENTIFICATION LABEL AND WARNING LABEL



MODEL NO.	DESCRIPTION	EMPTY WEIGHT	ASSEMBLED DIMENSIONS
<b>RTT-1010</b>	45 Gallon Tank	30 lbs.	36" L x 36" W x 10" H
<b>RTT-1110</b>	80 Gallon Tank	45 lbs.	36" L x 36" W x 18" H
<b>RTT-1210</b>	120 Gallon Tank	65 lbs.	36" L x 36" W x 27" H
<b>RTT-1310</b>	180 Gallon Tank	95 lbs.	36" L x 36" W x 39" H
<b>RTT-1410</b>	225 Gallon Tank	150 lbs.	36" L x 36" W x 49" H
<b>RTT-1510</b>	310 Gallon Tank	170 lbs.	36" L x 36" W x 66" H





**RHINO TUFF TANKS**

# GRAVITY FEED TANK PACKAGES

Rhino Tuff Tanks offers several complete Gravity Feed Systems with one convenient model number.



## ALL PACKAGES INCLUDE

STACKABLE TANKS

ACCESSORIES - BARBED FITTINGS, BRAIDED TUBING, HOSE CLAMPS, THREAD SEALANT AND INDUSTRIAL TUB-O-TOWEL

RTT-2100 STAND KIT WITH 24" LEGS

RTT-3200- DRIP TRAY KIT WITH 4 INSERT PANS AND SCREENS

VALVES ARE SOLD SEPARATELY TO ACCOMMODATE SPECIFIC NEEDS  
SEE ALL AVAILABLE ACCESSORIES ON PAGES 15-18



RTT-6320



RTT-6111

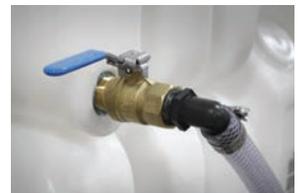


RTT-6222



RTT-6400

**RTT-4036** Ball Valves on each tank outlet adds another level of safety to your Gravity Feed Tank Package (sold separately see Accessories Pages 15-18).



MODEL NO.	DESCRIPTION
RTT-6000-NV	45 Gallon System
RTT-6100-NV	45/45 Gallon System
RTT-6110-NV	45/45/45 Gallon System
RTT-6111-NV	45/45/45/45 Gallon System
RTT-6130-NV	45/80 Gallon System
RTT-6120-NV	45/120 Gallon System
RTT-6300-NV	80 Gallon System

MODEL NO.	DESCRIPTION
RTT-6330-NV	80/80 Gallon System
RTT-6333-NV	80/80/80 Gallon System
RTT-3333-NV	80/80/80/80 Gallon System
RTT-6200-NV	120 Gallon System
RTT-6220-NV	120/120 Gallon System
RTT-6222-NV	120/120/120 Gallon System
RTT-6320-NV	80/120 Gallon System

MODEL NO.	DESCRIPTION
RTT-6800-NV	180 Gallon System
RTT-6280-NV	120/180 Gallon System
RTT-6880-NV	180/180 Gallon System
RTT-6400-NV	225 Gallon System
RTT-6420-NV	120/225 Gallon System
RTT-6481-NV	45/80/225 Gallon System
RTT-6500-NV	310 Gallon Double Ring System



**RHINO TUFF TANKS**

# PUMP SYSTEMS

Pump Systems provide versatile options for clean, convenient and accurate dispensing from the tank, directly to your equipment. Side mount systems are compatible with Rhino Tuff's stackable tanks. All Side Mount and Top Mount Pump Systems are assembled at the factory. Wall Mount Systems are shipped unassembled.

VISIT [WWW.RHINOTUFFTANKS.COM](http://WWW.RHINOTUFFTANKS.COM) FOR ADDITIONAL PUMP SYSTEMS

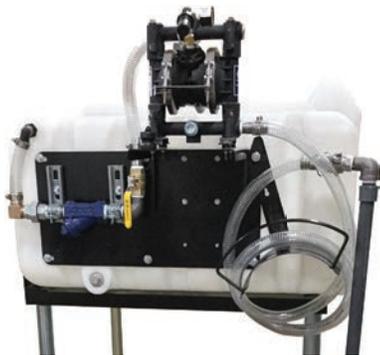
SEE ALL AVAILABLE ACCESSORIES ON PAGES 15-18



**RTT-1202**  
Side Mount  
Standard Duty  
3:1 Pump Package  
(Tank and Stand  
Sold Separately)



**RTT-1903** - Wall Mount Heavy Duty Pump Package



**RTT-1988** - Evacuation 3/4" Diaphragm Pump Package  
(Tank and Stand Sold Separately)



**RTT-1901** - Top Mount Heavy Duty 3:1 Pump Package  
(Tank and Stand Sold Separately)



**RTT-1941** - Side Mount 3/4" Diaphragm Pump Package  
(Tank and Stand Sold Separately)

MODEL NO.	DESCRIPTION
<b>RTT-1101</b>	Top Mount Standard Duty 3:1 Pump Package (Assembled)
<b>RTT-1202</b>	Side Mount Standard Duty 3:1 Pump Package (Assembled)
<b>RTT-1303</b>	Wall Mount Standard Duty 3:1 Pump Package (Unassembled)
<b>RTT-1901</b>	Top Mount Heavy Duty 3:1 Pump Package (Assembled)
<b>RTT-1902</b>	Side Mount Heavy Duty 3:1 Pump Package (Assembled)
<b>RTT-1903</b>	Wall Mount Heavy Duty 3:1 Pump Package (Unassembled)
<b>RTT-1941</b>	Side Mount 3/4" Diaphragm Pump Package (Assembled)
<b>RTT-1988</b>	Evacuation 3/4" Diaphragm Pump Package (Assembled)

Create a custom pump dispensing system specific to your needs by using RTT's universal mounting plates and brackets. (sold separately see Accessories Pages 15-18).





**RHINO  TUFF TANKS**

# PORTABLE DEF - CHEMICAL

Transport and dispense fluids, including DEF and a wide variety of other chemicals safely within a closed system unit. Dispensing equipment is protected from environmental conditions inside compartment with lockable hinged lid.



**RTT-7120**  
Shown with Optional  
RTT-4444

## ALL DEF SYSTEMS INCLUDE

LOCKABLE LID FOR SECURITY

MOLDED-IN TIE DOWN CORNERS FOR SECURE STRAPPING

SEMI-TRANSPARENT TANK WITH INTEGRATED VOLUME LEVEL INDICATORS FOR SEEING EXACT FLUID LEVELS

SS AUTOMATED SHUT-OFF NOZZLE WITH SWIVEL AND NOZZLE SUPPORT

12-VOLT DEF PUMP (7-9 GPM)

POLY RSV INLET AND OUTLET VALVE WITH TAMPER EVIDENT ZIP TIE

3/4" X 20' DISPENSING HOSE



Enclosed, organized and safe chemical storage.



**RTT-4444**  
4-Way Fork Lift Pallet  
40-3/8"L x 40-3/8"W x 10"H

MODEL NO.	DESCRIPTION	ASSEMBLED DIMENSIONS
<b>RTT-7080</b>	80 Gallon Portable DEF System	36" L x 36" W x 27" H
<b>RTT-7120</b>	120 Gallon Portable DEF System	36" L x 36" W x 36" H
<b>RTT-7180</b>	180 Gallon Portable DEF System	36" L x 36" W x 48" H
<b>RTT-7580</b>	80 Gallon DEF Tank/Lid	36" L x 36" W x 27" H
<b>RTT-7620</b>	120 Gallon DEF Tank/Lid	36" L x 36" W x 36" H
<b>RTT-7730</b>	180 Gallon DEF Tank/Lid	36" L x 36" W x 45" H

RTT's DEF Accessories simplify readability and mobility (sold separately see Accessories Pages 15-18).





**RHINO  TUFF TANKS**

# CAGED TANK PACKAGES

Add seismic security to your tank system. Our 12-piece vertical cage secures the entire tank system to the stand base. Additional caged combinations are available visit [www.rhinotufftanks.com](http://www.rhinotufftanks.com).

## ALL PACKAGES INCLUDE

TANK

STAND BASE (NO LEGS)

12 PIECE CAGE



RTT-1425  
120/225 Gallon Tanks

## BEFORE



## AFTER



MODEL NO.	DESCRIPTION	ASSEMBLED DIMENSIONS
RTT-1105	80 Gallon Tank Package	36" L x 36" W x 19" H
RTT-1205	120 Gallon Tank Package	36" L x 36" W x 28" H
RTT-1305	180 Gallon Tank Package	36" L x 36" W x 40" H
RTT-1405	225 Gallon Tank Package	36" L x 36" W x 50" H
RTT-1505	310 Gallon Tank Package	36" L x 36" W x 66" H
RTT-1885	80/80 Gallon Tanks Package	36" L x 36" W x 37" H
RTT-1888	80/80/80 Gallon Tanks Package	36" L x 36" W x 55" H

MODEL NO.	DESCRIPTION	ASSEMBLED DIMENSIONS
RTT-1388	80/80/180 Gallon Tanks Package	36" L x 36" W x 76" H
RTT-1225	120/120 Gallon Tanks Package	36" L x 36" W x 55" H
RTT-1485	80/225 Gallon Tanks Package	36" L x 36" W x 68" H
RTT-1425	120/225 Gallon Tanks Package	36" L x 36" W x 77" H
RTT-1580	80/310 Gallon Tanks Package	36" L x 36" W x 84" H
RTT-1435	180/225 Gallon Tanks Package	36" L x 36" W x 89" H



**RHINO  TUFF TANKS**

# PORTABLE SYSTEMS

Portable Dispensing Systems keep fluids organized for quick dispensing and easily brings the fluids to your equipment. Heavy duty caster wheels have a load capacity of 3,960 lbs. Available in 80, 120 and 180 gallon fully outfitted packages.

## ALL SYSTEMS INCLUDE

TANK WITH 12-PIECE VERTICAL CAGE/BASE

8" X 2" CASTER WHEEL KIT - 2 RIGID & 2 SWIVEL WITH BRAKE (3960 LB LOAD CAPACITY)

3:1 PUMP WITH AIR FILTER REGULATOR

1/2" X 50' HOSE REEL

ELECTRONIC NON-PRESENT DISPENSING METER

2-WAY BREATHER CAP



**RTT-7102**  
80 Gallon Mobile Cart,  
Side Mount Pump



**RTT-7202**  
120 Gallon Mobile Cart,  
Side Mount Pump



**RTT-7302**  
180 Gallon Mobile Cart,  
Side Mount Pump

MODEL NO.	DESCRIPTION	ASSEMBLED DIMENSIONS
<b>RTT-7102</b>	80 Gallon Mobile Cart, Side Mount Pump	36" L x 47" W x 33" H
<b>RTT-7202</b>	120 Gallon Mobile Cart, Side Mount Pump	36" L x 47" W x 42" H
<b>RTT-7302</b>	180 Gallon Mobile Cart, Side Mount Pump	36" L x 47" W x 54" H



**RTT-4444**  
4-Way Fork Lift Pallet  
40-3/8"L x 40-3/8"W x 10"H



**RTT-4740**  
8" Caster  
Wheel Kit



**RTT-1111**  
45 Gallon Vertical Tank  
36"Lx18"Wx20"H



**RTT-4535**  
Oil Ace  
Evacuation Cart

# RHINO TUFF TANKS ACCESSORIES

## STANDS AND DRIP TRAYS

Heavy Duty welded Steel Stands are designed to specifically match RTT's contoured tank shape. Stand legs are constructed of 1-1/2" Diameter zinc-coated schedule 80 pipe and easily accommodate bolt-on Drip Tray Kits. Welded foot flanges allow tank systems to be securely anchored to the floor. RTT-4000 Elbow Kits are easily attached to the front lip of the stand base, creating a convenient oil bar anchor at your fingertips.



RTT-2100  
Stand Kit

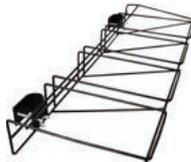
MODEL NO.	DESCRIPTION
RTT-2000	Stand Kit, 4" Legs
RTT-2500	Stand Kit, 18" Legs
RTT-2100	Stand Kit, 24" Legs
RTT-2200	Stand Kit, 36" Legs
RTT-2300	Stand Base Only



RTT-4000  
Elbow Kit with  
Nut for Stand



RTT-3200  
Drip Tray Kit  
(Holder, 4 Pans & Screens)



RTT-3000  
Drip Tray Holder



RTT-3100  
Drip Tray Insert with Screen



RTT-3701 1 qt. Transfer Jug  
RTT-3703 3 qt. Transfer Jug  
RTT-3705 5 qt. Transfer Jug

## SECONDARY CONTAINMENT

SPCC requires secondary containment vessels must be able to hold a minimum of 110% capacity of the largest primary tank within a stack or that of an individual primary tank.

MODEL NO.	DESCRIPTION	OUTSIDE DIMENSIONS (TOP)	INSIDE FOOTPRINT	HEIGHT
RTT-4042	Containment Vessel - 150 Gallon	50" L x 67-1/2" W	39" L x 55" W	15"
RTT-4040	Containment Vessel - 203 Gallon	48" L x 65" W	37" L x 57" W	20"
RTT-4043	Containment Vessel - 300 Gallon	56-1/2" L x 94" W	45" L x 82" W	16"
RTT-4041	Containment Vessel - 360 Gallon	56" L x 56" W	39" L x 39" W	42"



RTT-4042  
Containment Vessel  
150 Gallon



RTT-4040  
Containment Vessel  
203 Gallon



RTT-4043  
Containment Vessel  
300 Gallon

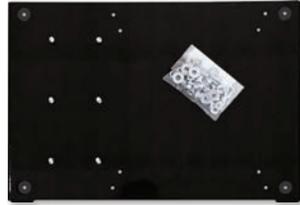


RTT-4041  
Containment Vessel  
360 Gallon

## MOUNTING PLATES AND BRACKETS



**RTT-4025**  
Side Mount Plate with Hardware



**RTT-4065**  
Front Mount Plate with Hardware



**RTT-4035**  
Universal Piston  
Pump Bracket



**RTT-4038**  
Universal  
Hose Reel  
Bracket



**RTT-4055**  
Diaphragm Pump  
Bracket

## PUMPS AND DISPENSING METERS



**RTT-4018**  
LD Series, 3:1  
**RTT-4019**  
LD Series Pump, 5:1



**RTT-4077**  
Mini Fire-Ball® 3:1  
**RTT-4188**  
Fire-Ball® 5:1



**RTT-4084**  
3/8" Aluminum Diaphragm Pump  
**RTT-4079**  
3/4" Aluminum Diaphragm Pump  
**RTT-4074**  
1" Aluminum Diaphragm Pump



**RTT-4006**  
Electronic Non-Preset  
Dispensing Meter  
EM Series



**RTT-4007**  
Electronic Preset  
Dispensing Meter  
LD Series



**RTT-4106**  
Electronic Manual  
Dispensing Meter  
SD Series

**RTT-4107**  
Electronic Preset  
Dispensing Meter  
SD Series

## ADDITIONAL OPTIONS



**RTT-4535**  
Oil Ace  
Evacuation Cart



**RTT-4011**  
Hose Reel  
1/2"x50"ft Hose

# RHINO TUFF TANKS ACCESSORIES - GRAVITY

## GRAVITY FEED ACCESSORY PACKAGES

Our 2-Tank, 3-Tank and 4-Tank Gravity Feed Accessory Packages have everything you need in one box! Barbed Fittings, Braided Tubing, Hose Clamps, Thread Sealant - even an industrial Tub-O-Towel to clean up! Valves are sold separately to best match your needs.



**RTT-4092**  
2 Tank Accessory Package



**RTT-4093**  
3 Tank Accessory Package



**RTT-4094**  
4 Tank Accessory Package

MODEL NO.	NUMBER OF TANKS	POLY 1" ELBOW	1" BRAIDED TUBING	HOSE CLAMPS	TUBE THREAD SEALANT	ELBOW KIT STAND
RTT-4092	2	1	5 LFT	2	1	1
RTT-4093	3	2	9 LFT	4	1	2
RTT-4094	4	3	12 LFT	6	1	3



**RTT-2880**  
Ground Fill Piping Kit 2"  
with Check Valve  
(Gravity System Sold Separately)

## VALVES, IN-LINE OPTIONS AND CAPS

RTT offers several quality valve and pump inlet kit options to best fit your needs.



**RTT-4001**  
Brass Spring  
Release Valve -  
UL Listed



**RTT-4111**  
Brass Spring  
Release Valve



**RTT-4136**  
Brass Ball  
Valve Kit



**RTT-4002**  
Poly Ball  
Valve Kit



**RTT-4137**  
Stainless Steel  
Ball Valve Kit



**RTT-2815**  
Adapter Camlock  
1-1/2"



**RTT-2822**  
Adapter Bayonet  
Dry Break 2"



**RTT-4005**  
Desiccant Air  
Breather/Filter



**RTT-4012**  
Fill Cap Hinged  
Cast Iron 2"



**RTT-4032**  
1-Way Breather  
Cap 2"



**RTT-4034**  
2-Way Breather  
Cap 2"

## DEF 12 VDC AND 120 VAC PUMPS

Built with an electric motor, auto-shutoff timer and no need for dynamic seal which has created a reliable industrial pump with self-priming capabilities. 3/4" hose tail connection, On/Off Switch, 6 foot cable with socket and 20 minute duty cycle.



**RTT-7101**  
DEF Pump 12 VDC  
(7-9 GPM)



**RTT-7404**  
DEF Pump 120 VAC  
(7-9 GPM)

## ADDITIONAL OPTIONS



**RTT-7020**  
DEF Dispensing Hose 3/4"  
(sold in linear foot increments)



**RTT-7725** DEF Hose Reel 3/4" x 25 ft.  
**RTT-7750** DEF Hose Reel 3/4" x 50 ft.



**RTT-7030**  
DEF K24 In-Line Meter



**RTT-7200**  
SS Nozzle with  
Automatic Shut-Off



**RTT-7040**  
Nozzle Support



**RTT-7001**  
Poly RSV Valve  
and Downtube  
(cut to length)



**RTT-7005**  
Tamper Evident Zip Tie (serialized)



**RTT-7035**  
Poly Elbow 1"  
Female BSP



**RTT-7032**  
Connector K24  
to Nozzle



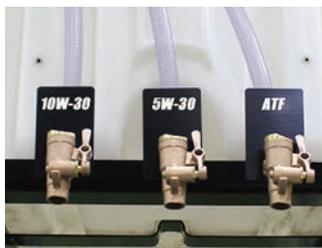
**RTT-7010**  
Poly Dispense Coupler



**RTT-7015**  
Poly Elbow 3/4" Barb  
x 1" Female BSP

## CUSTOM SYSTEM BRANDING

Brand your system with your company logo or for quick fluid identification.



**RTT-4083**  
4"x6" Blank Placard  
Assembly for Valve  
(500317)



**RTT-4076**  
18"x24" Blank Placard





For Sales, Product or Pricing Information:  
call **630-527-9933** email [rhinotuff@walshlong.com](mailto:rhinotuff@walshlong.com)

## INDUSTRY APPLICATIONS

Eliminate the hassle of handling messy 55 gallon drums or bulky steel tanks in your liquid storage area. Rhino Tuff Tanks systems will help transform your area into a cleaner, more efficient work space by allowing multiple fluids to be stacked vertically.

Rhino Tuff Tanks are constructed from virgin High Density Polyethylene (HDPE) for optimum surface clarity, UV stabilization, and superior environmental stress crack resistance (ESCR). They are designed for use with polyethylene tolerant fluids and accessories.



Examples of specific uses for Rhino Tuff Tanks include, but are not limited to:

### AUTOMOTIVE

Antifreeze  
Lubricants  
Transmission Fluids  
Washer Fluids  
Synthetic Oils

### FARM / RANCH / AGRICULTURAL

Chemicals  
Herbicides  
Liquid Feed  
Pesticides  
Potable/Non-Potable Water

### CHEMICAL

Adhesives  
Detergents  
Dyes  
Syrups  
Other Food Grade Liquids

### INDUSTRIAL

Cutting Fluids  
Degreasers  
Detergents  
Hydraulic Fluids  
Lubricants

Rhino Tuff Tanks systems have been certified to be in compliance with ULC 142.14-03 Nonmetallic Bulk Containers for the Storage and Dispensing of Combustible and Non-combustible Liquids. Please contact Rhino Tuff Tanks, LLC for further certification information.

Resins used in the construction of Rhino Tuff Tanks are listed with the NSF as meeting the NSF 51 requirements and meet or exceed specifications contained in FDA Regulation 21 CFR 177.1520 (2) 3.1 and may be used as an

article or as a component of articles for use in contact with food, subject to any limitations of the regulations.

Any use of Rhino Tuff Tanks with incompatible fluids, sealants, hoses, fittings, valves or any other incompatible accessories may cause a tank failure and will immediately void any and all manufacturer's warranty associated with the product(s) supplied by Rhino Tuff Tanks, LLC.



[www.rhinotufftanks.com](http://www.rhinotufftanks.com)

Rhino Tuff Tanks, 411 West Congress Street, Maple Lake, MN 55358 877-RU-TUFF-2 (877-788-8332)

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